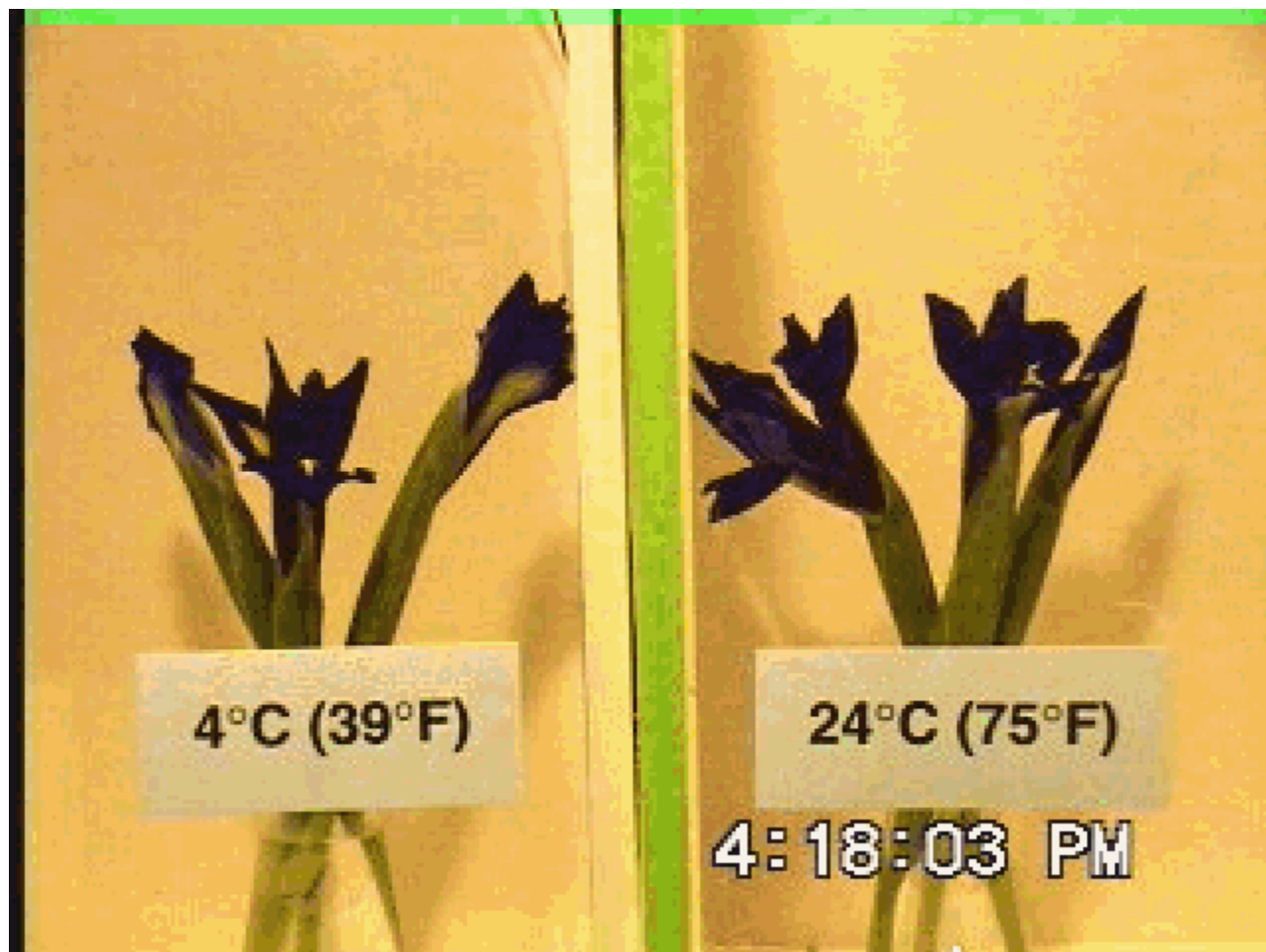


TEMPERATURE

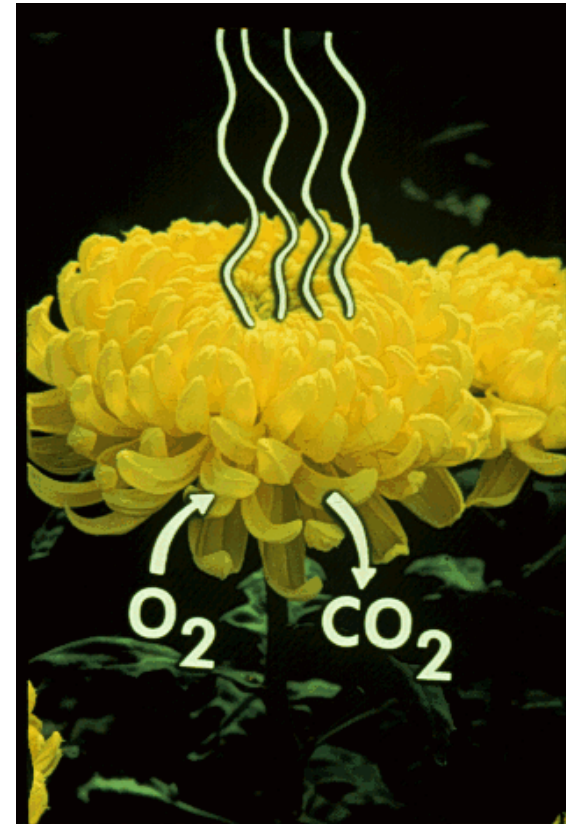
Importance and management

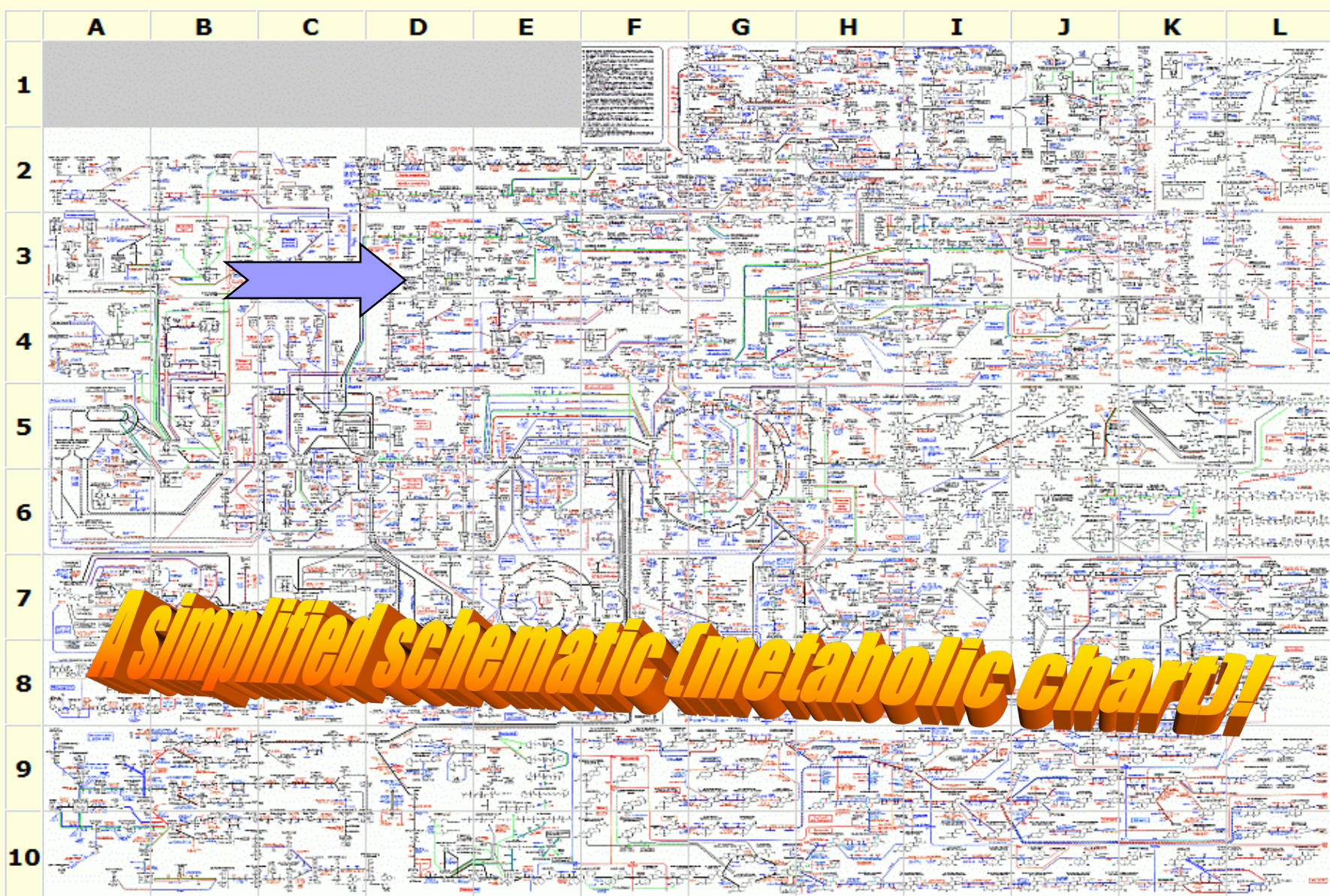




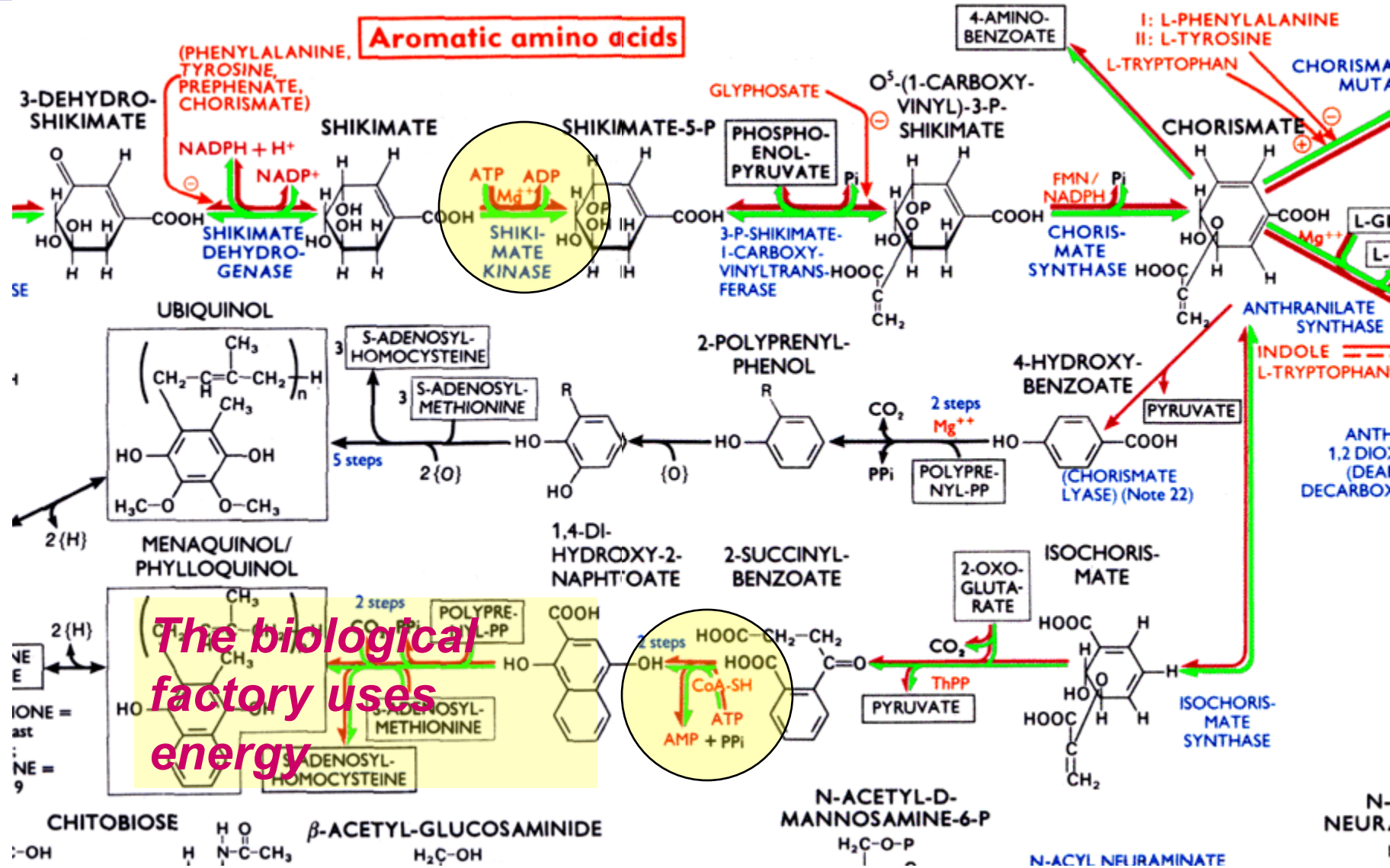
Temperature

- Perishable products are alive
- Life is a complex biochemical process
- Each cell is a minute factory carrying thousands of tasks simultaneously

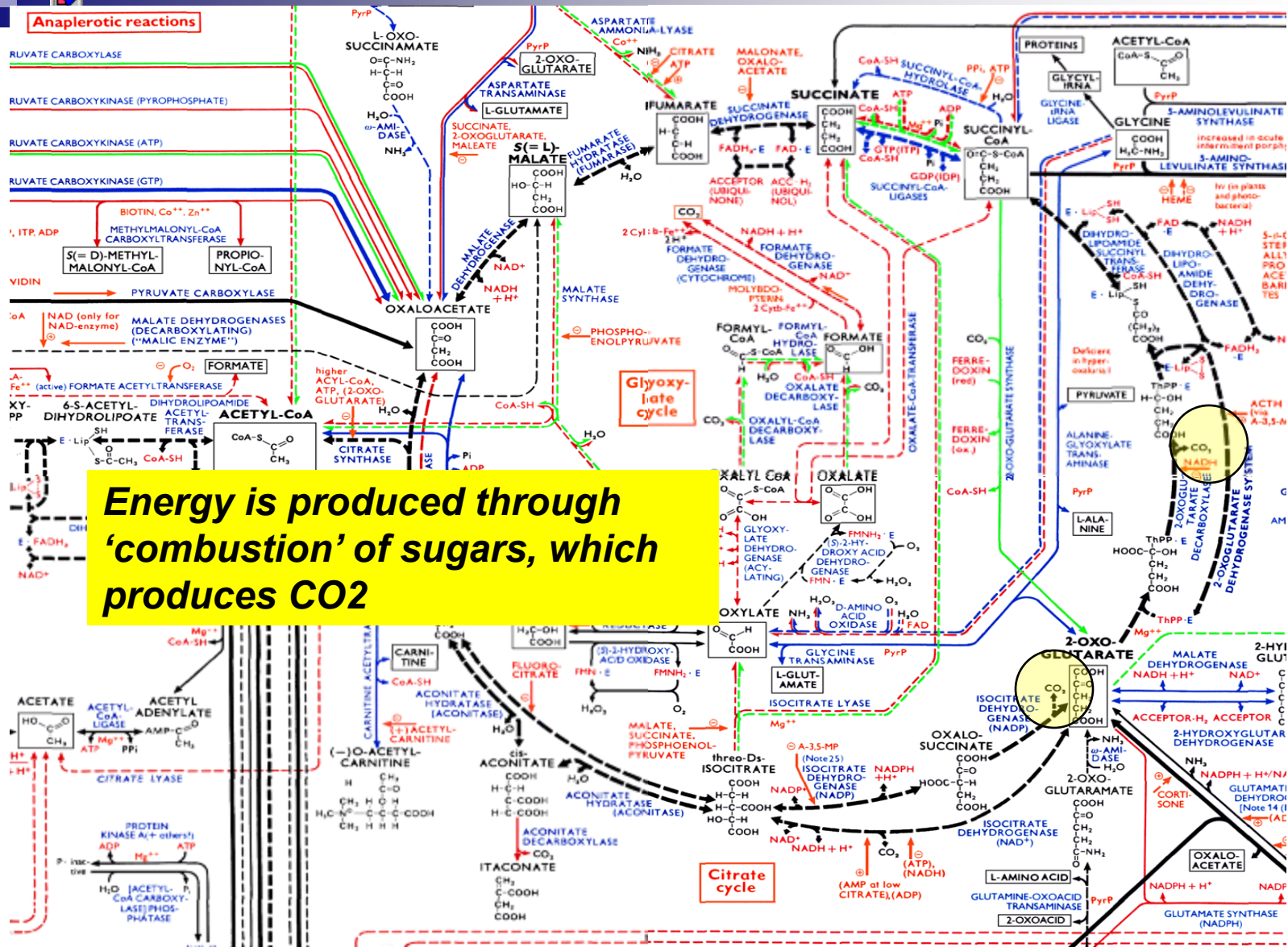




Aromatic amino acids



Anaplerotic reactions



Energy is produced through 'combustion' of sugars, which produces CO₂

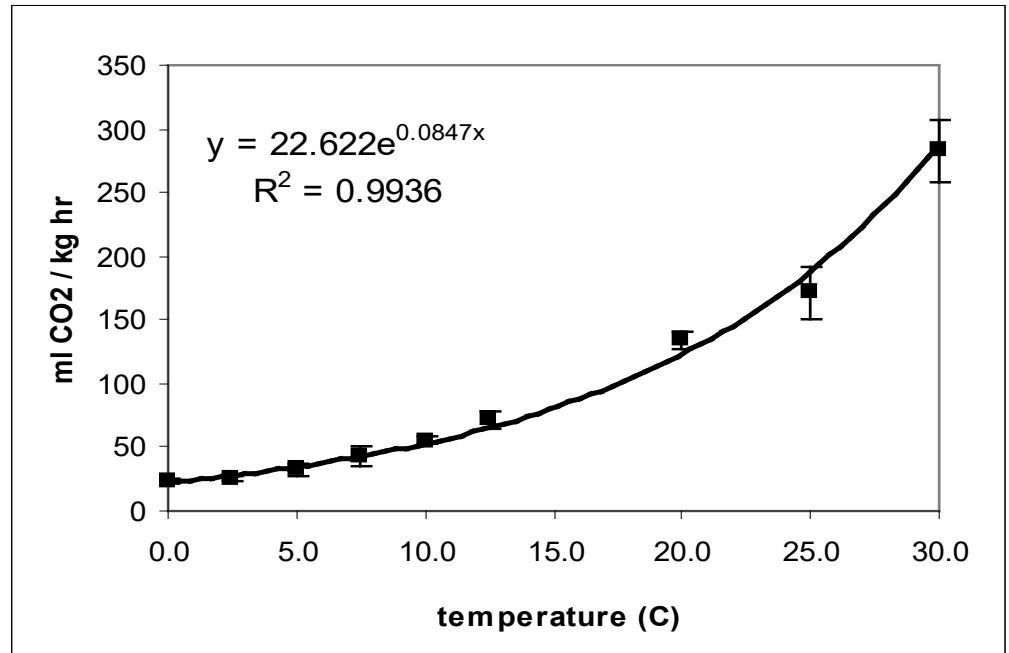
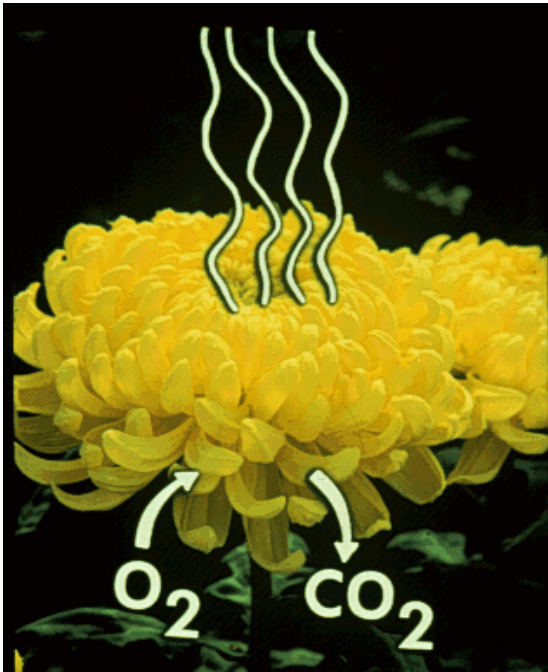
RESPIRATION

- ❑ The combustion of sugars is called respiration
- ❑ The process uses oxygen and produces CO₂ and energy
 - $\text{C}_6\text{H}_{12}\text{O}_6 + 6\text{O}_2 = 6\text{CO}_2 + 6\text{H}_2\text{O}$
- ❑ We can determine the rate of development and aging by measuring the rate of CO₂ production
- ❑ Like determining activity in a factory by watching the smoke-stacks



Temperature - why is it important?

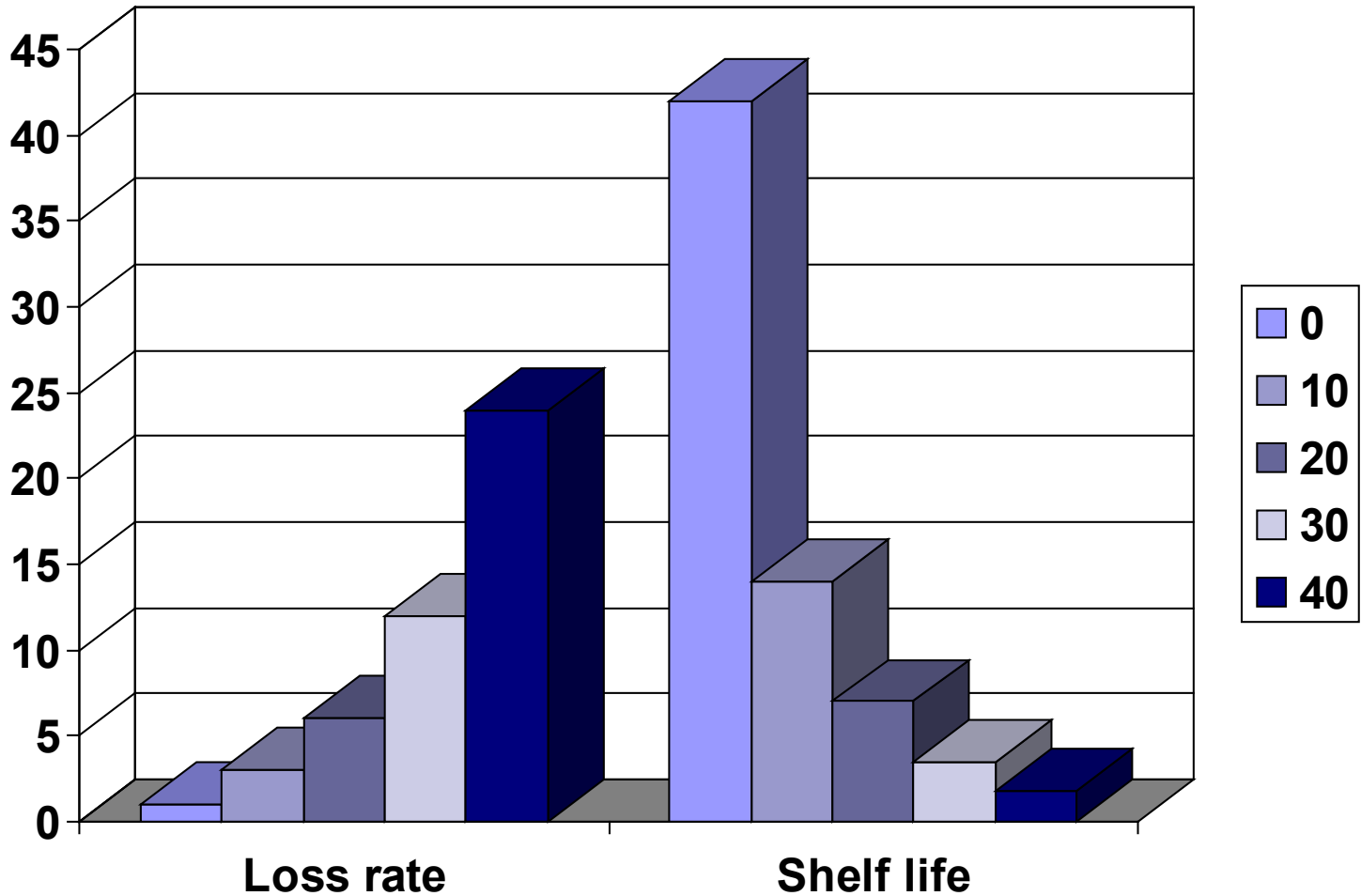
- Rate of deterioration $\propto$ rate of respiration
- Faster respiration, shorter life
- Respiration increases exponentially with T



Temperature effects on flower life

- As temperature increases, the rate of deterioration increases *exponentially*
- For every 10 C increase in temperature, the rate of deterioration increases 2-3 fold
- This increase is described by the Q_{10} - the ratio of respiration at temperature $T + 10$ to that at temperature T
- High temperatures also accelerate water loss, disease growth, appearance of disorders, and unwanted growth of plant parts

The Effects of Q10



Example: *Carnations*

- Last for seven days at 20 C
- $Q_{10} = 2$
- Life = 14 days at 10 C
- Life = 28 days at 0 C
- We can *easily* store carnations for four weeks at 0 C (if we control *Botrytis*)



Temperature also affects other factors that affect product life

- Ethylene
- Water supply
- Damage
- Disease
- Food supply
- Growth



0°C



10°C



20°C





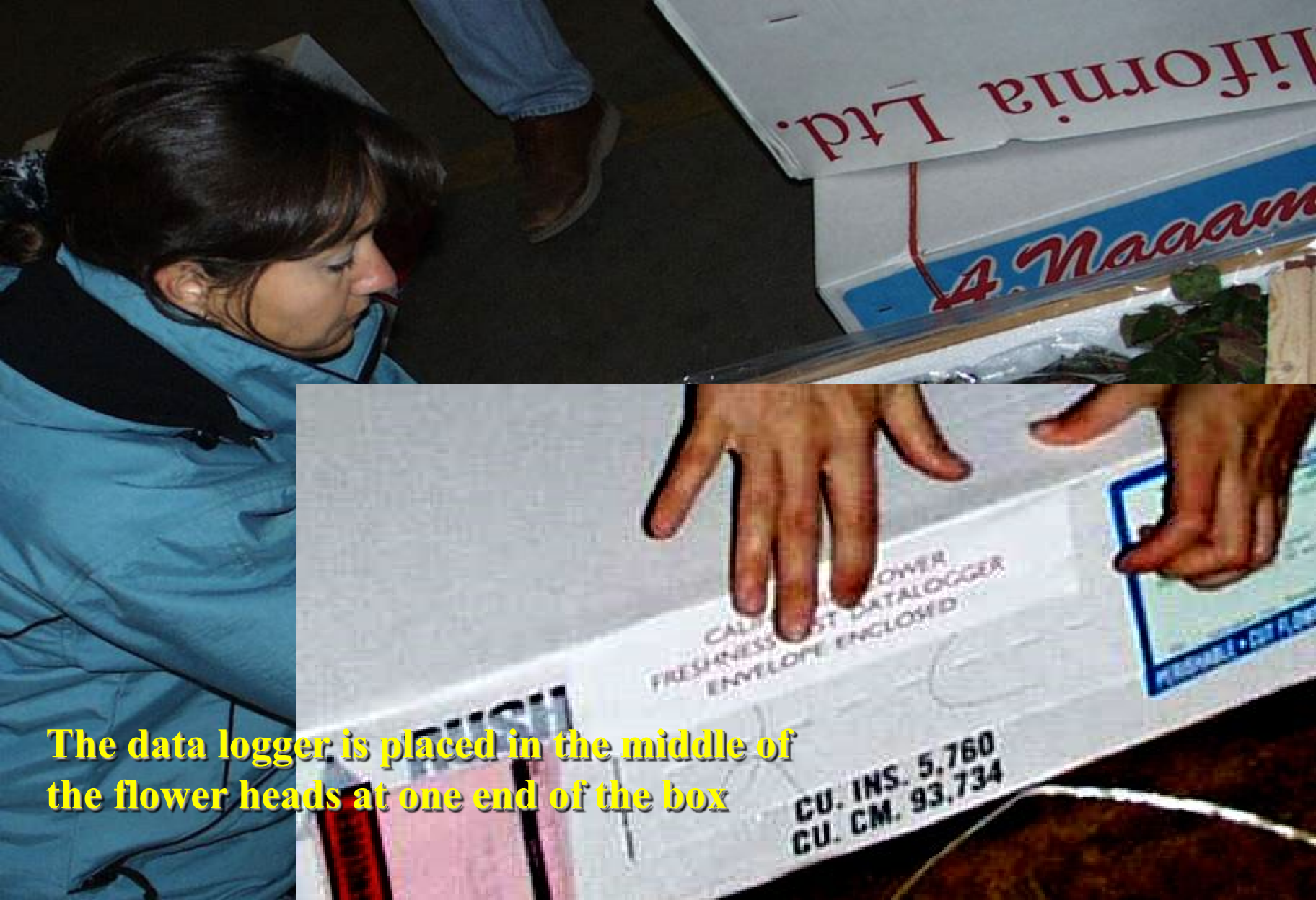
What about the real world?

Transportation monitoring





The data logger is placed in the middle of the flower heads at one end of the box

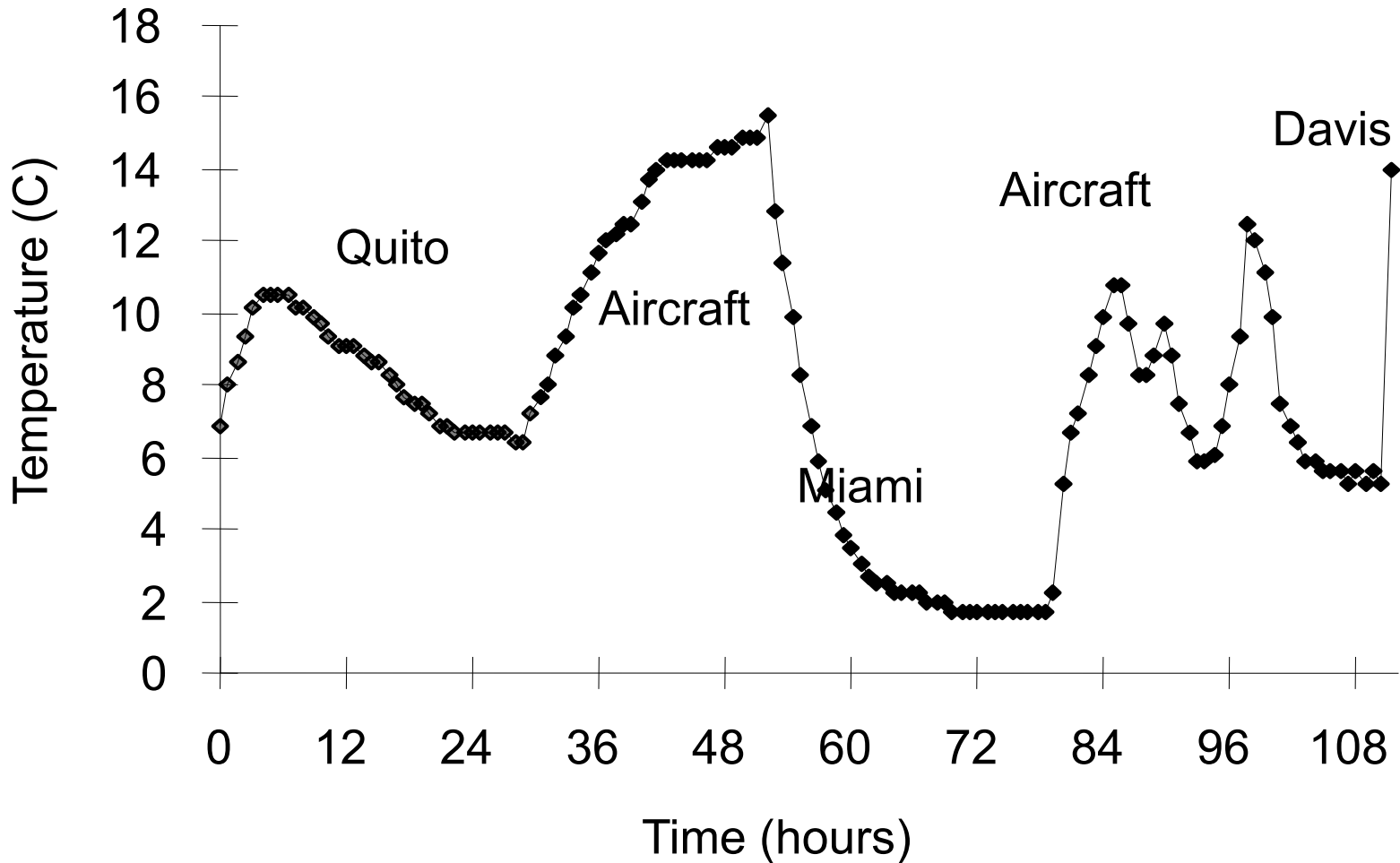


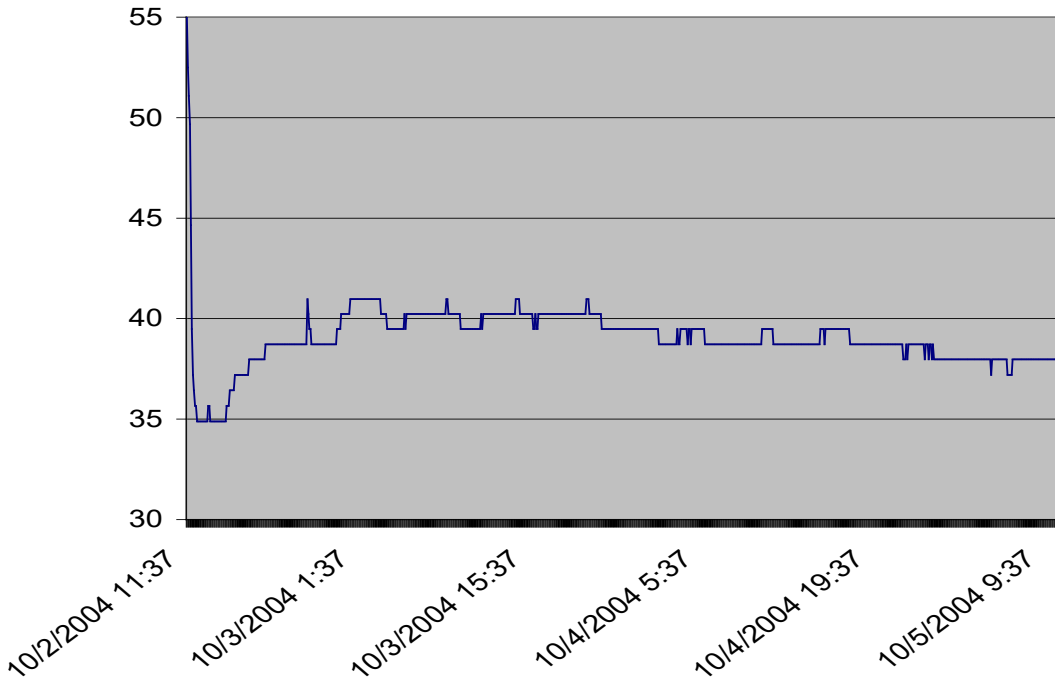
The data logger is placed in the middle of the flower heads at one end of the box

History of an average rose

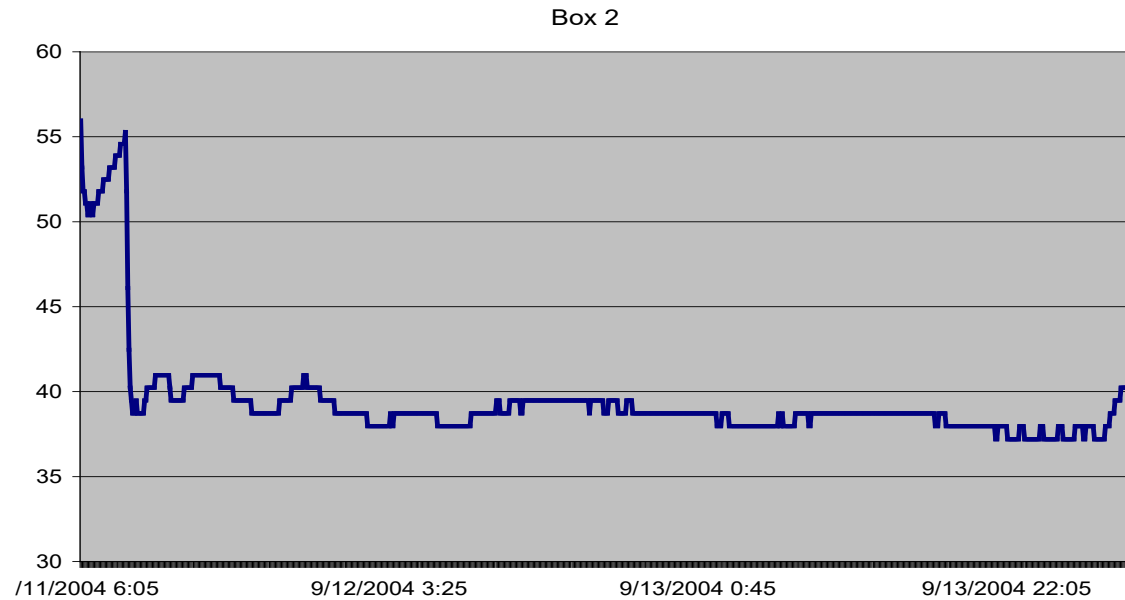
- 
- Day 1 Harvested and cooled overnight
 - Day 2 Graded, packed, cooled
 - Day 3 To airport, flown to Miami
 - Clear customs/agriculture
 - Re-cooled
 - Day 4 On truck for transport
 - Day 8 Arrives at wholesaler
 - Unboxed, rehydrated, cooled
 - Day 9 Sold to retail florist
 - Day 10 Placed in arrangement for customer
 - Peak harvest for Valentine's Day (February 14) roses in Mexico is January 28!

History of an average rose

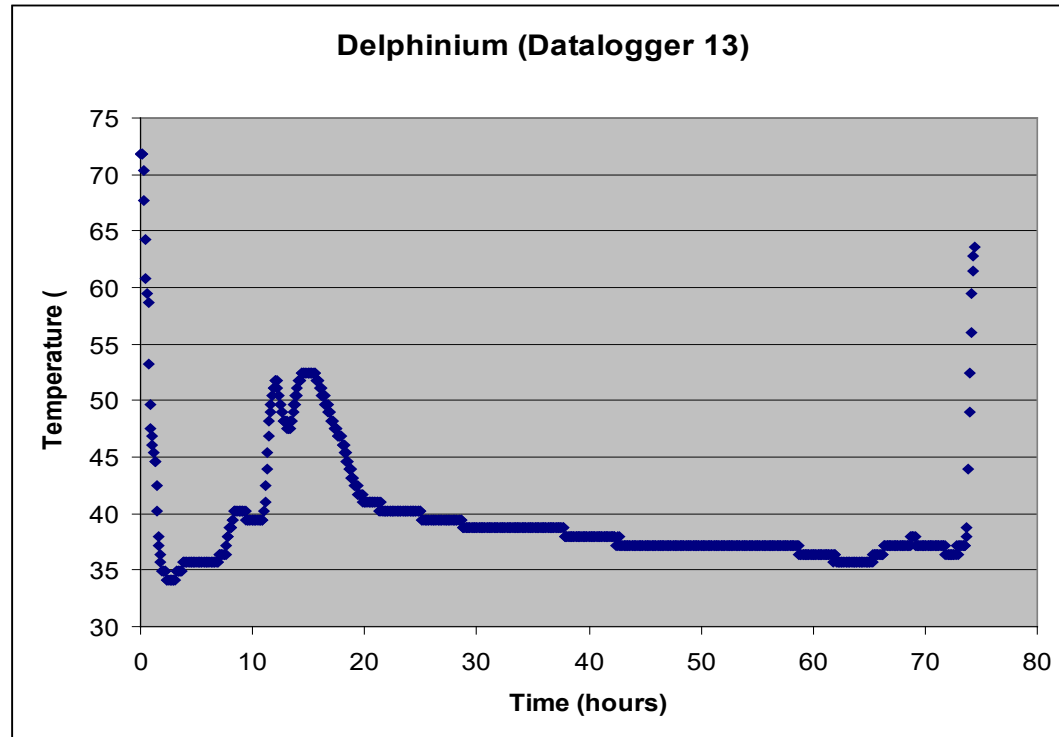




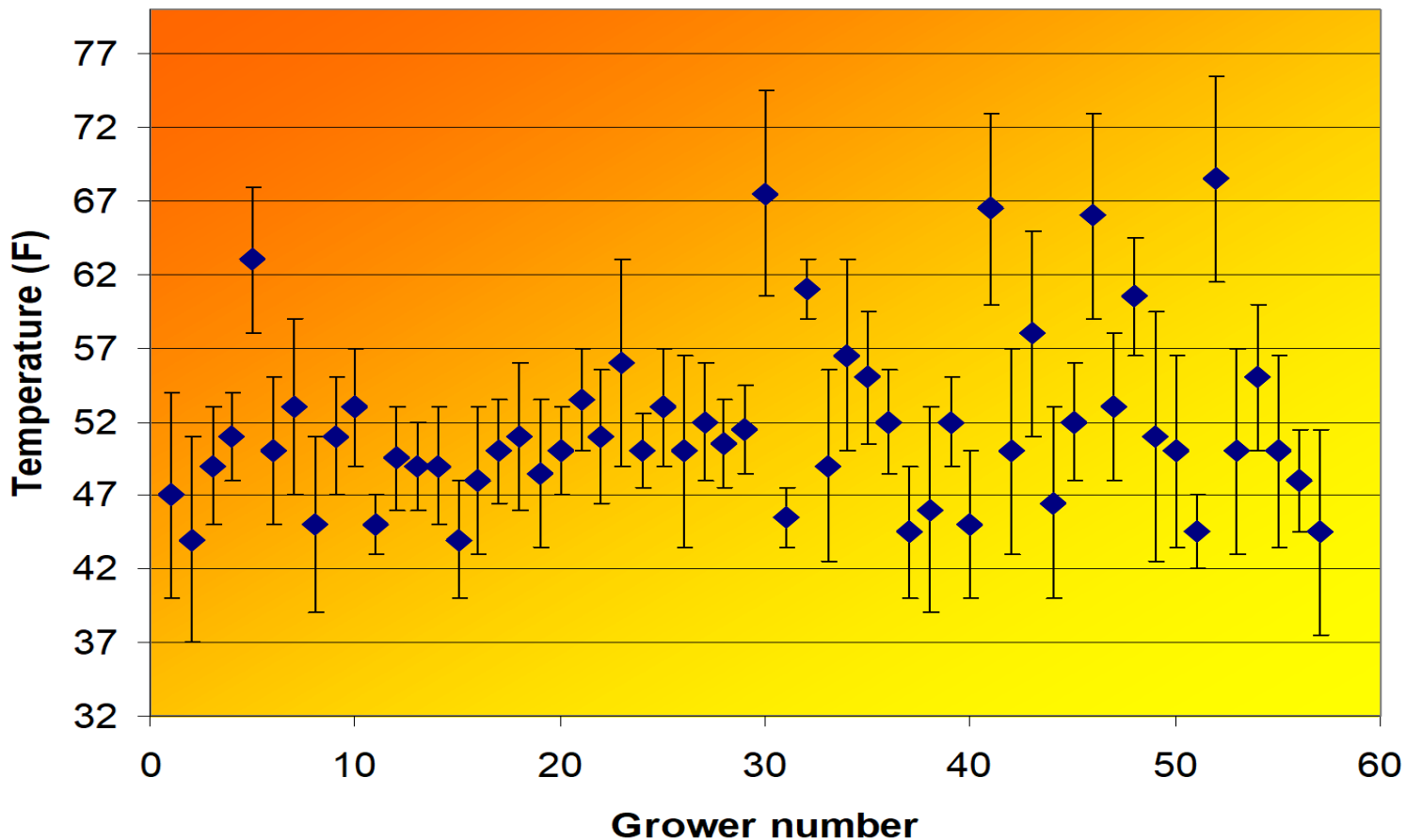
Our track record is poor



Our track record is poor



Our track record is poor



Storage experiments



Storage experiments



Storage experiments



Storage experiments



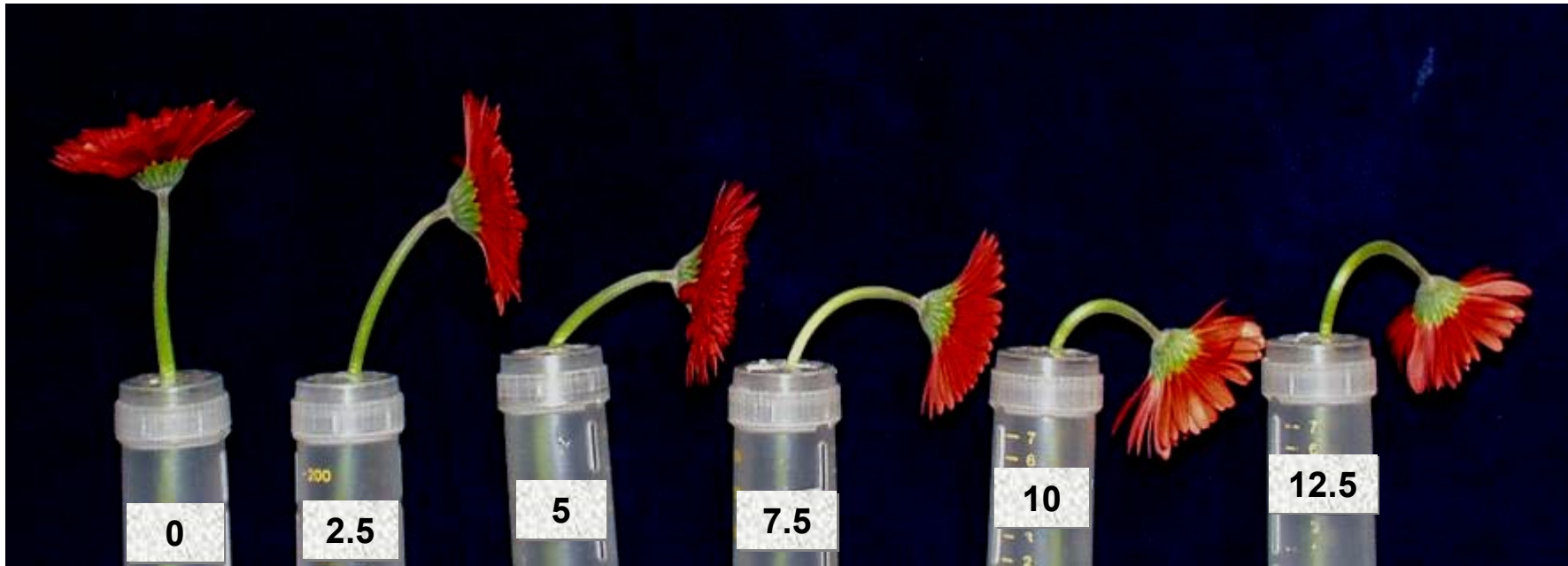
First Red Roses

5 days storage, 8 days display



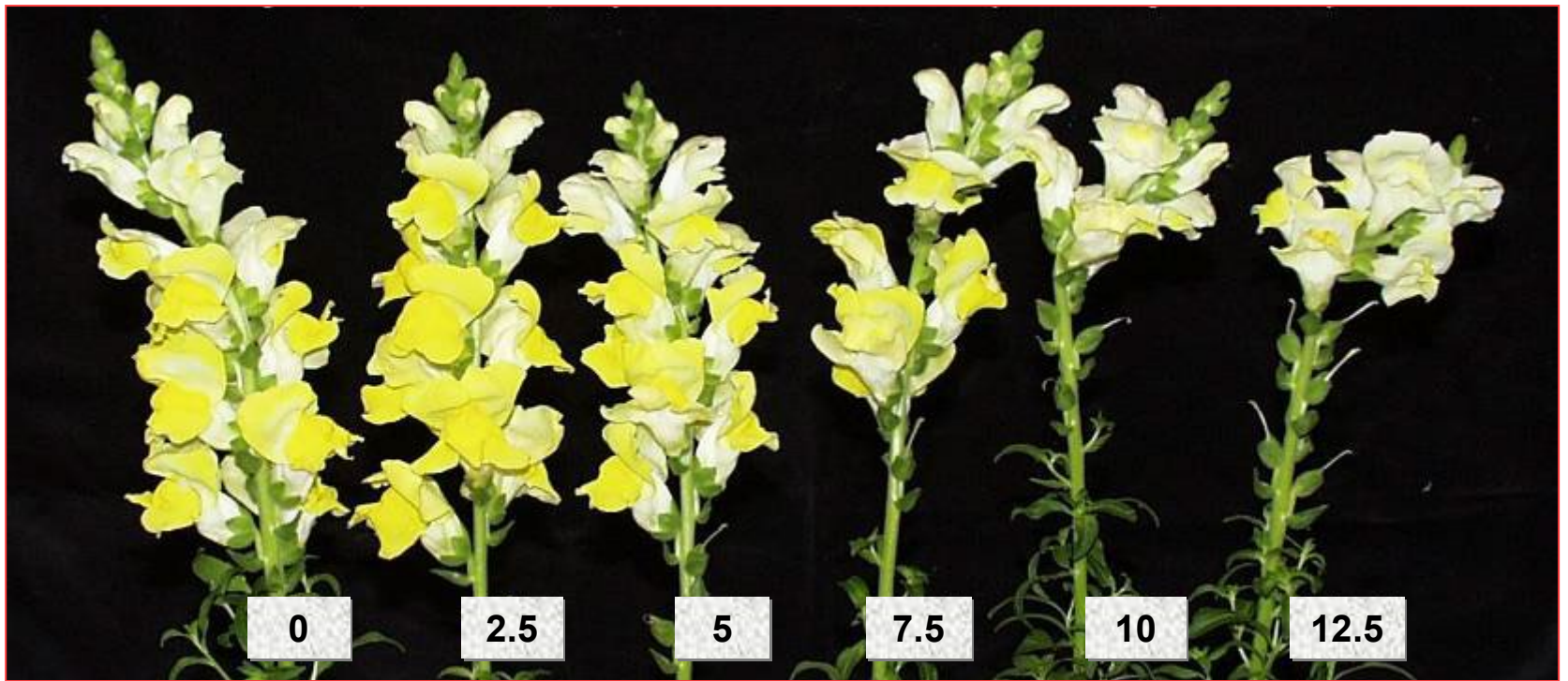
Gerbera

4 days storage, 1 day display



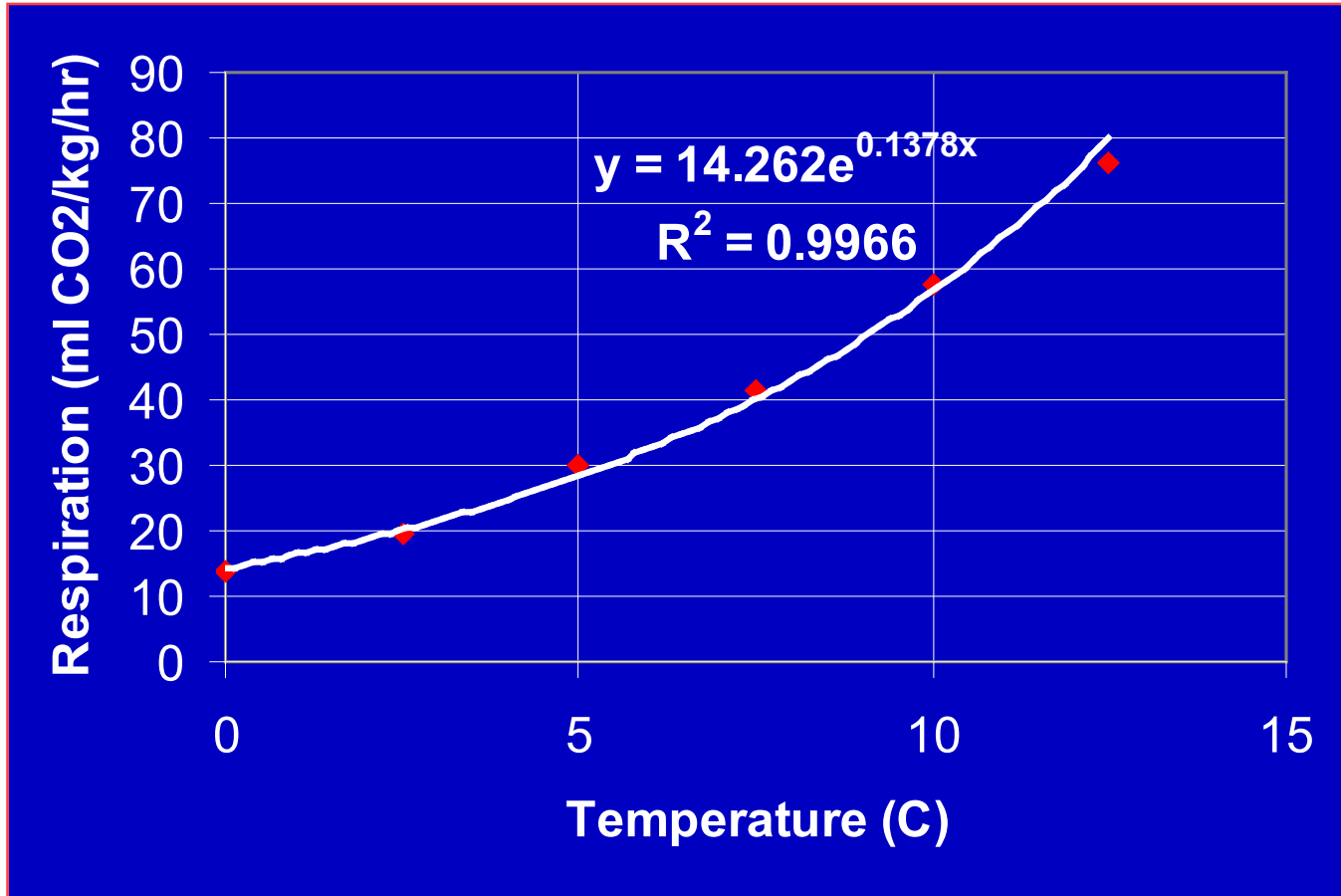
Snapdragons

4 days storage, 4 days display



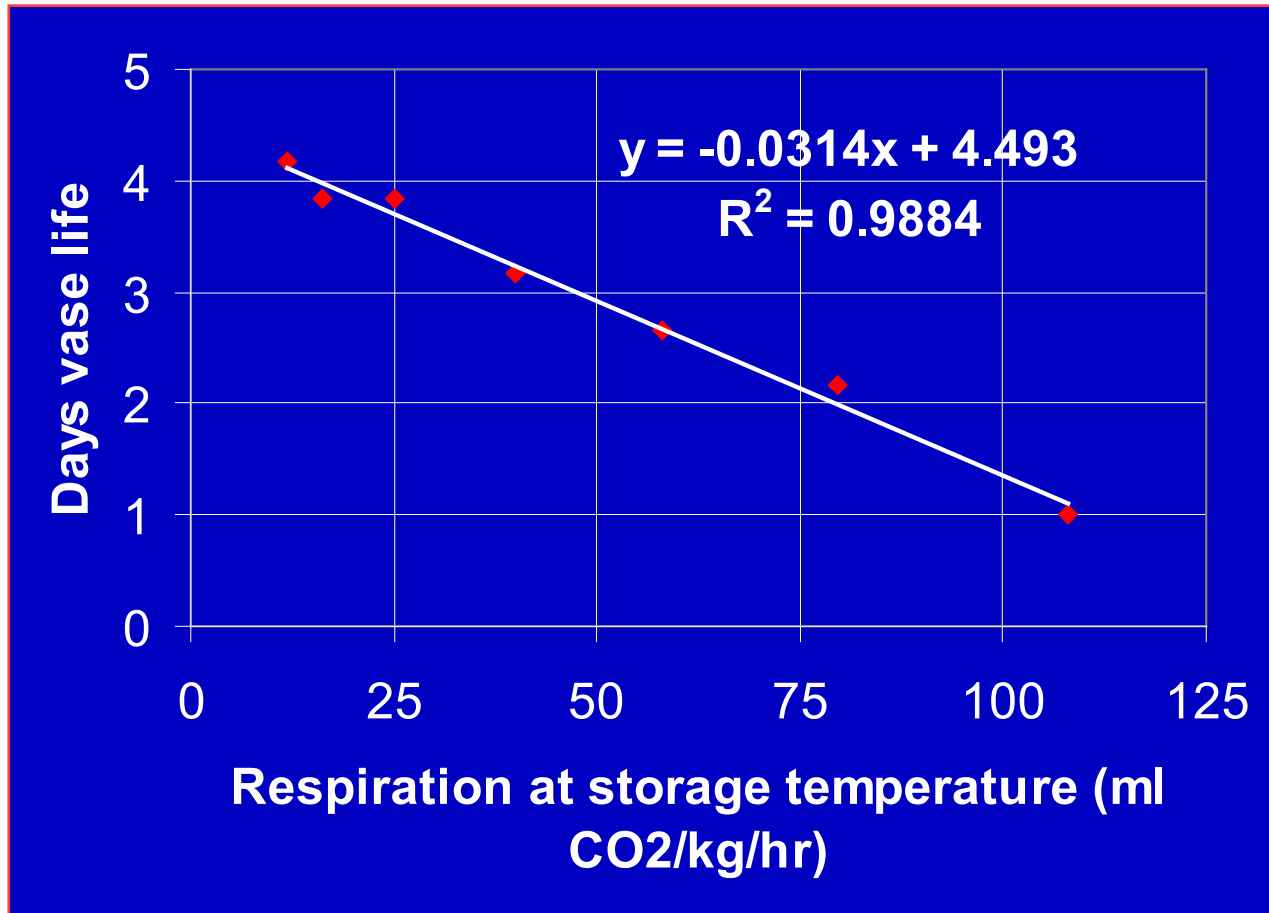
Narcissus

Temperature & respiration

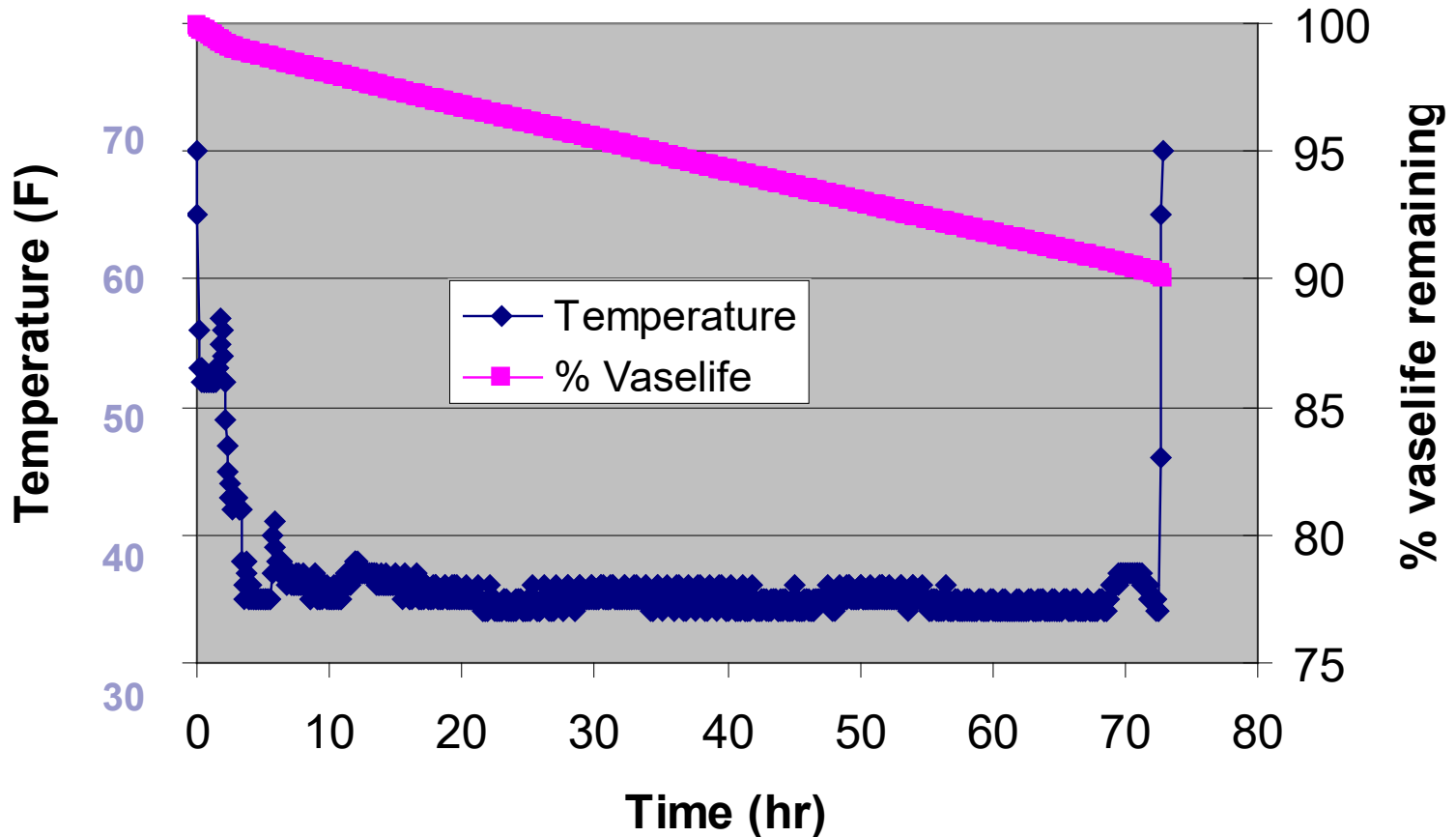


Narcissus

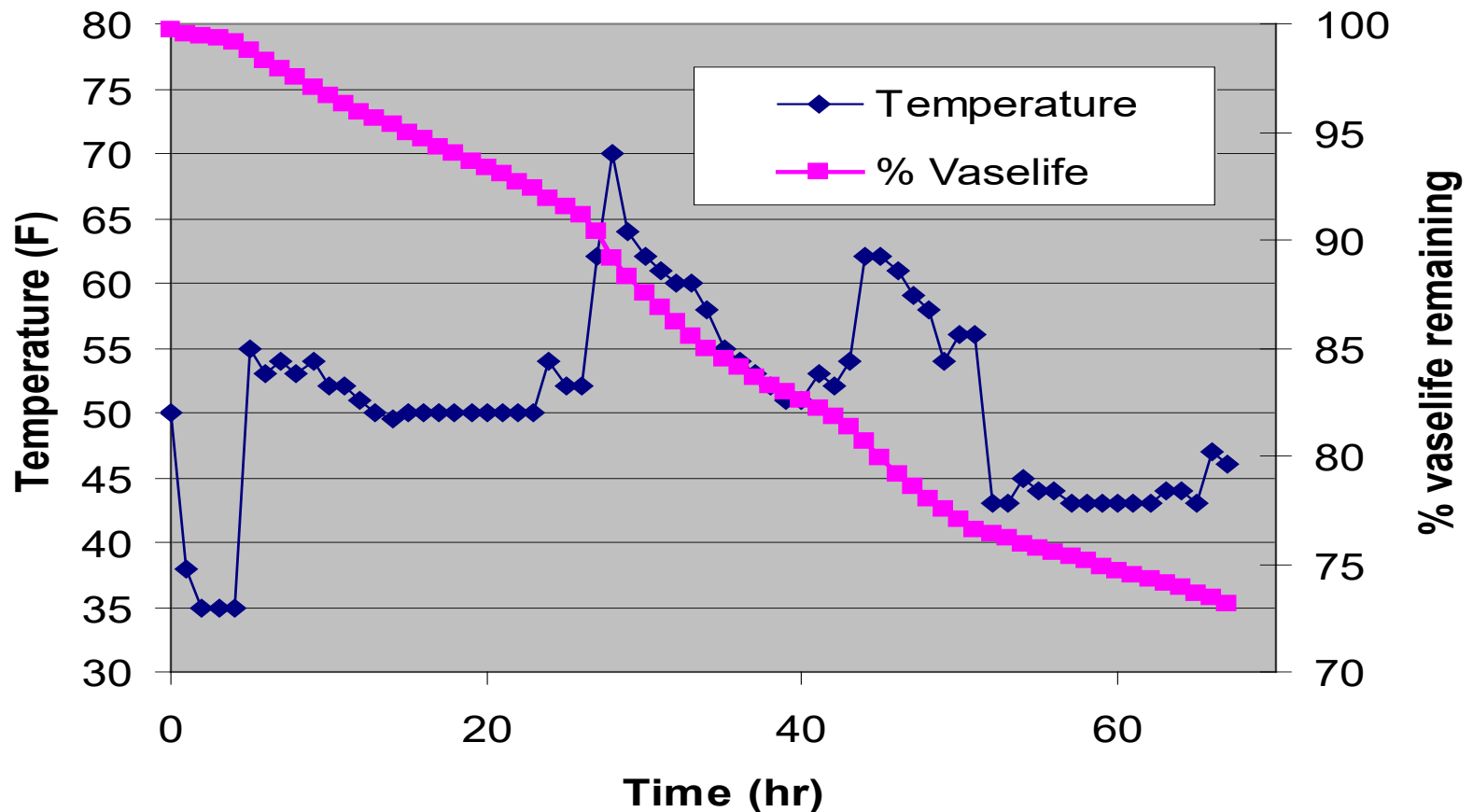
Respiration & Vase life



Flowers lose vaselife even under good temperature management



More vaselife is lost when temperatures are bad



Do Proconas help?



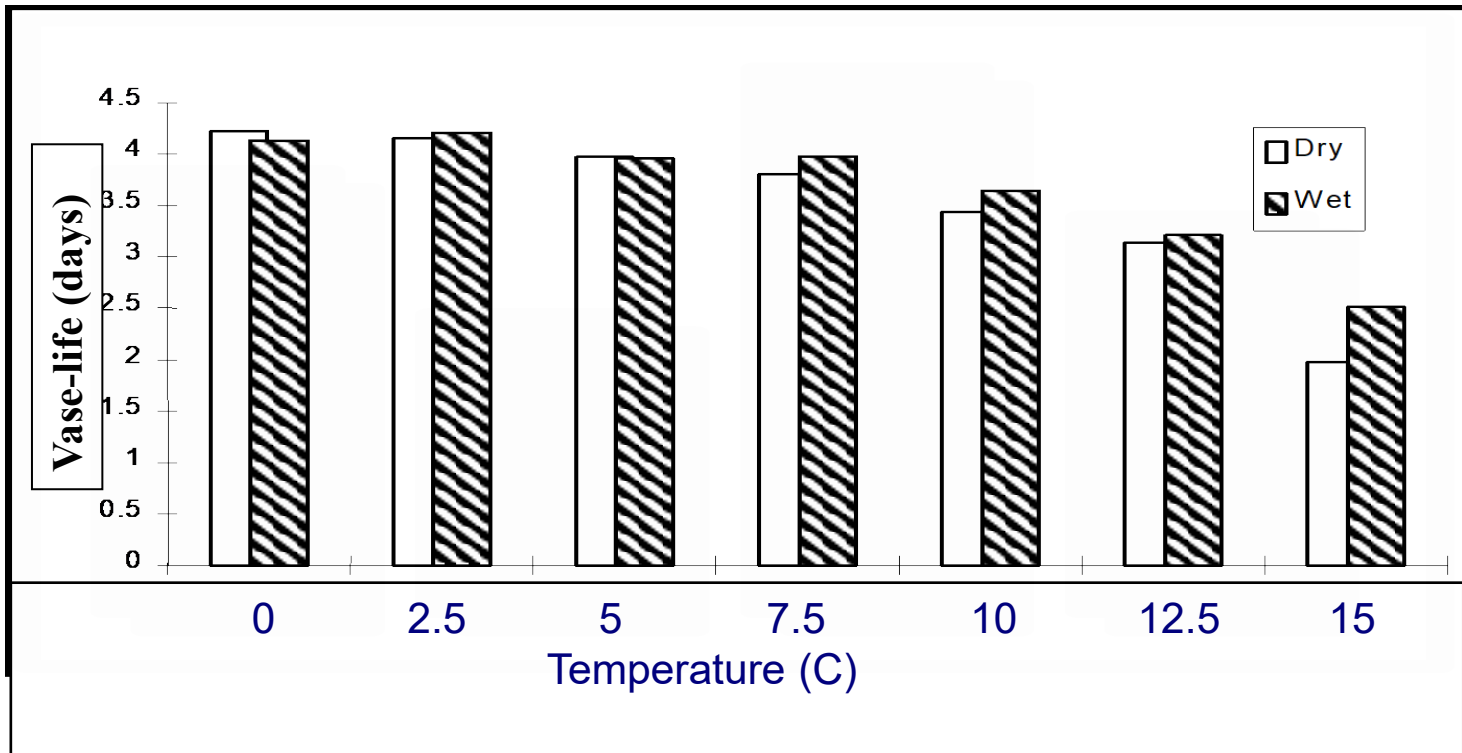
Do Proconas help?



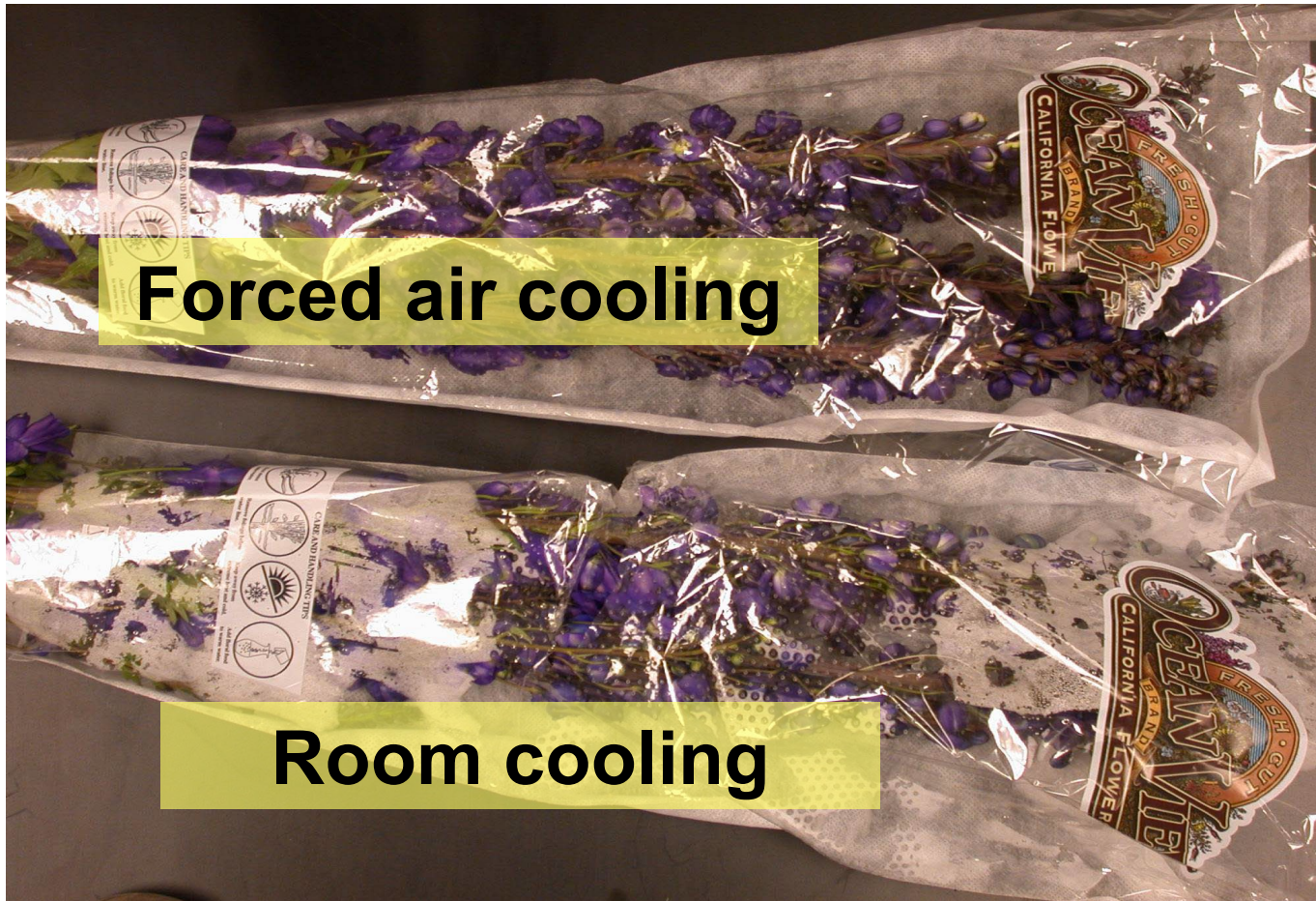
Wet storage experiment

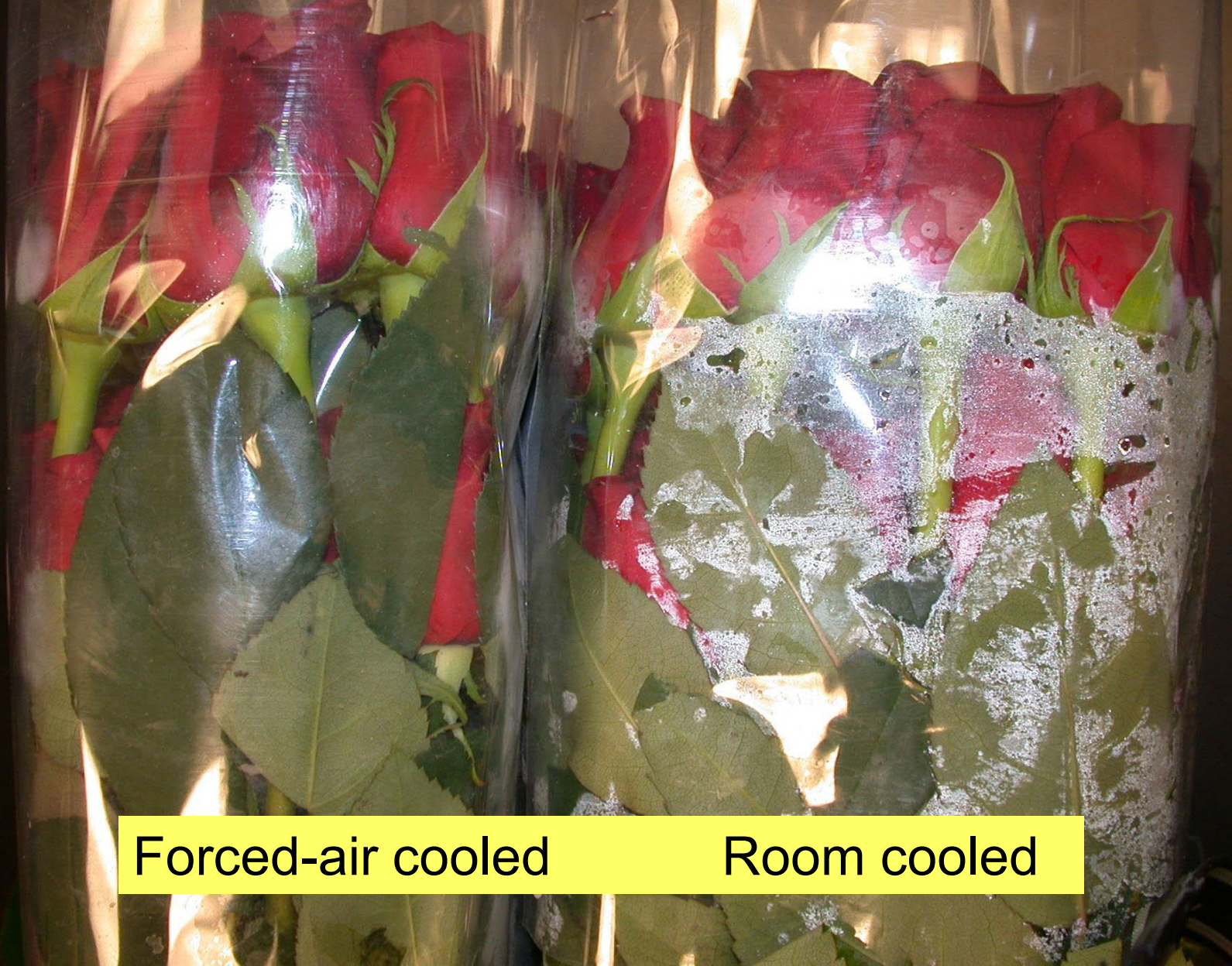


Vase life of Narcissus after 4 days' dry & wet storage



Pre-cooling is important





Forced-air cooled

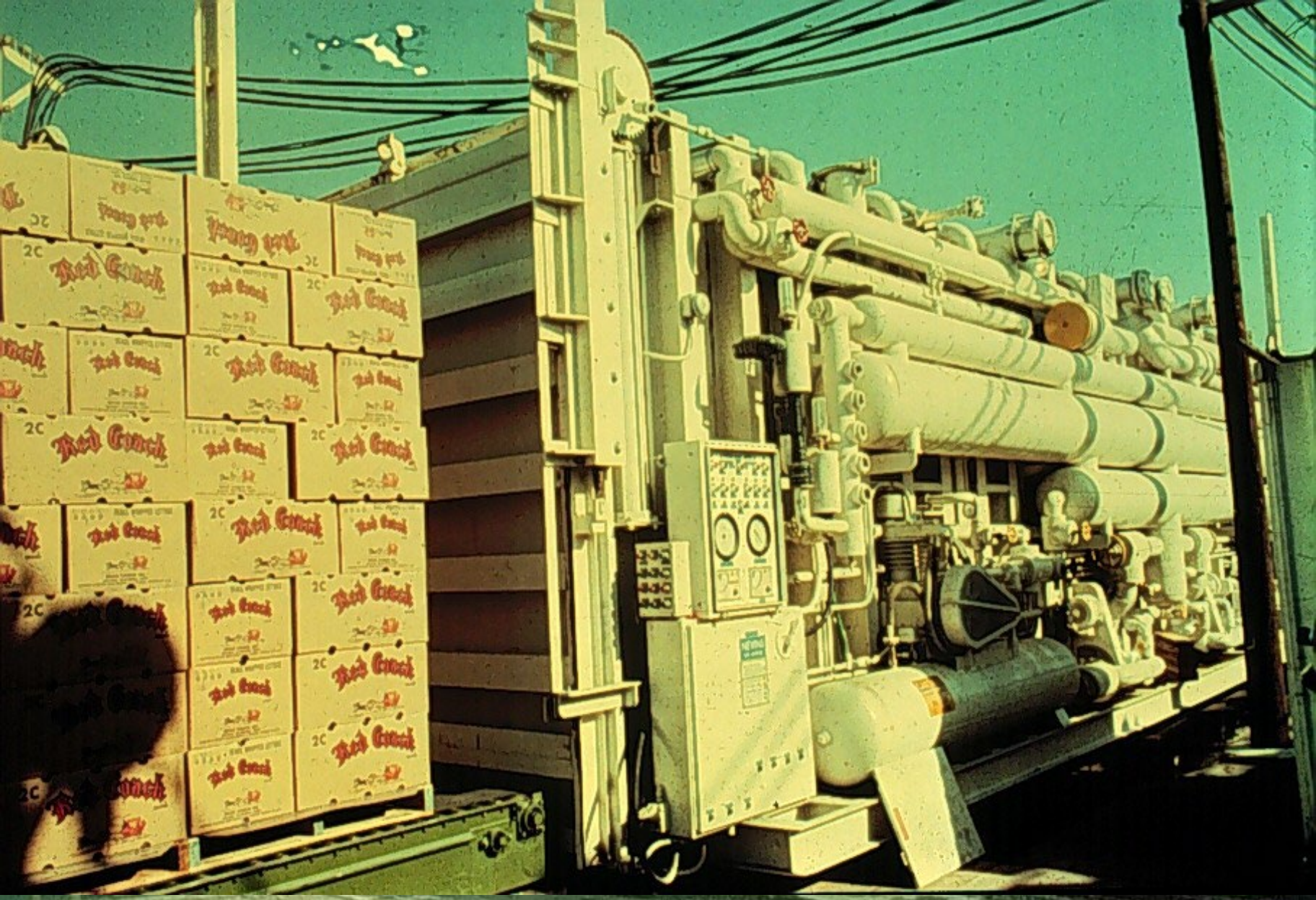
Room cooled

Precooling – forced air is effective and inexpensive

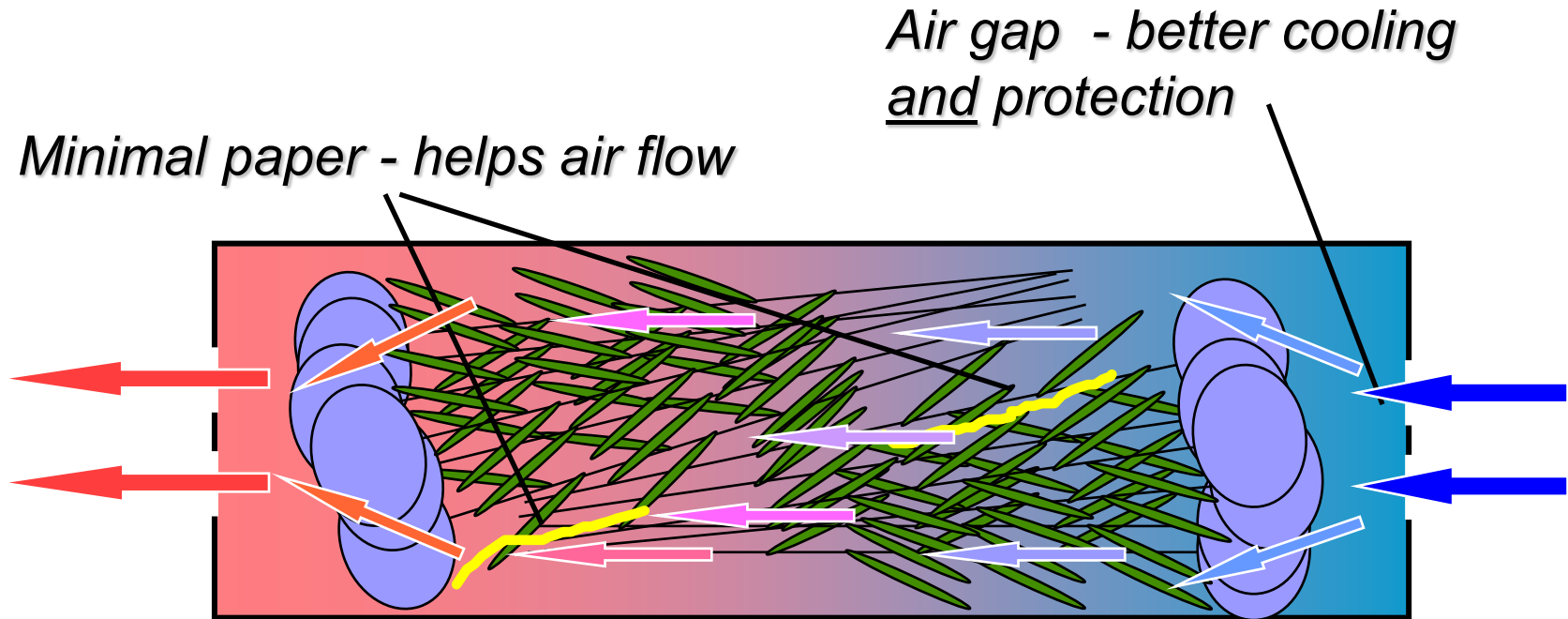








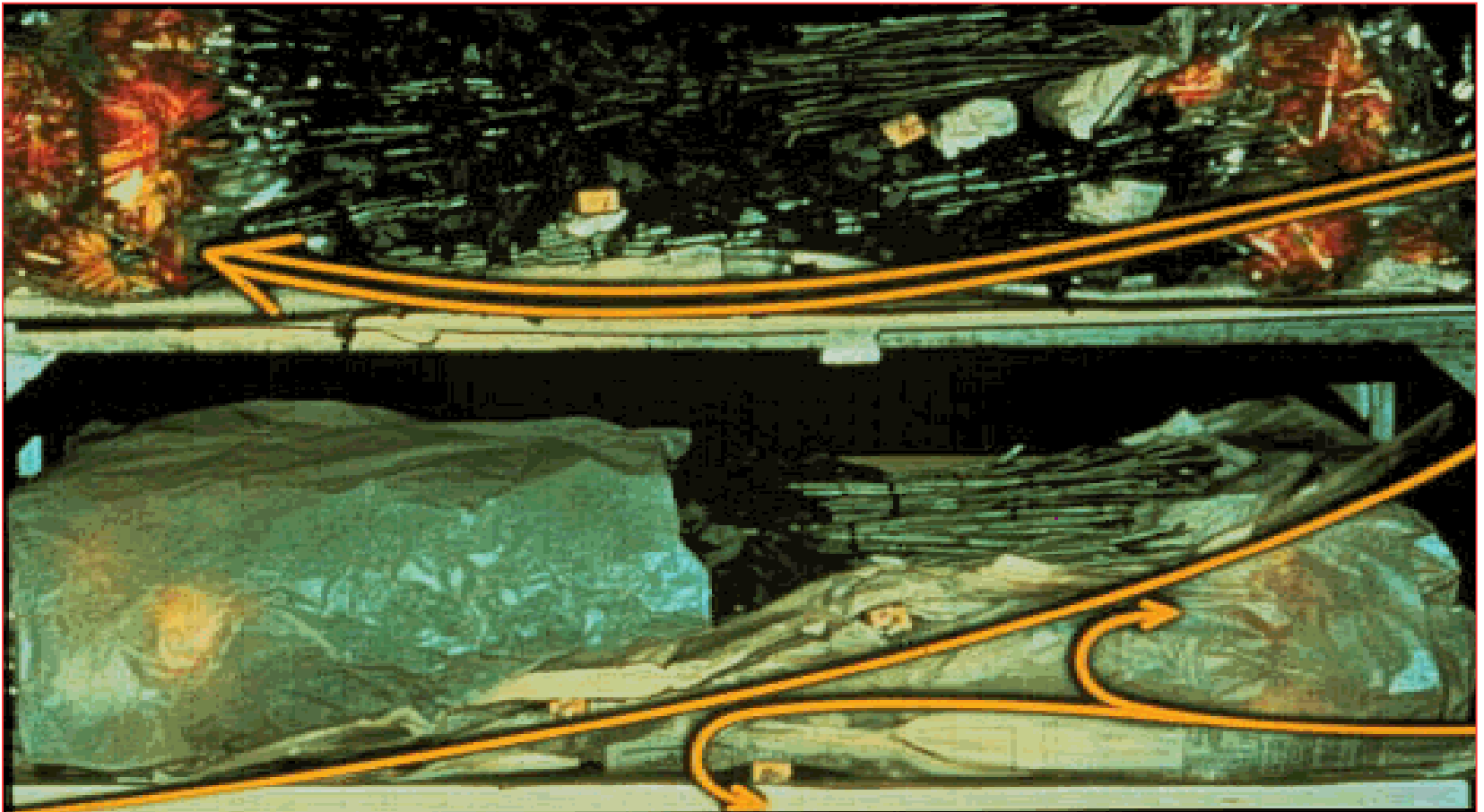
Good packing = good cooling



Precooling – watch the details



Precooling – watch the details



Precooling – watch the details





48 X 20 X 12
CU. INS. 5760
CU. CM. 157.315

RU

STYRO

48 X 20 X 12
CU. INS. 5760

RUSH FLOWERS PERISHABLE

STYRO

48 X 20 X 12
CU. INS. 5760

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RUSH FLOWERS PERISHABLE

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48 X 20 X 12
CU. INS. 5760

CALIFORNIA

FLOWERS

CALIFORNIA

FLOWERS

CALIFORNIA

FLOWERS

CALIFORNIA

FLOWERS

UP

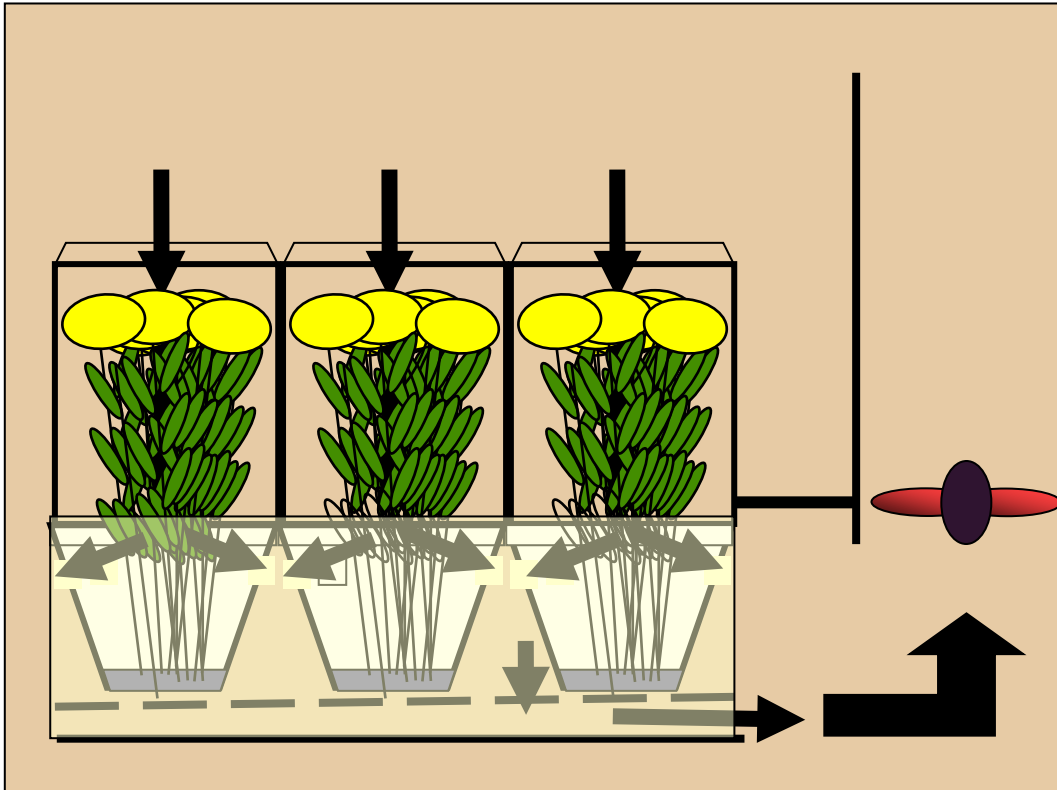
PRE-VENTED

48 X 20 X 12
CU. INS. 5760
CU. CM. 157.315

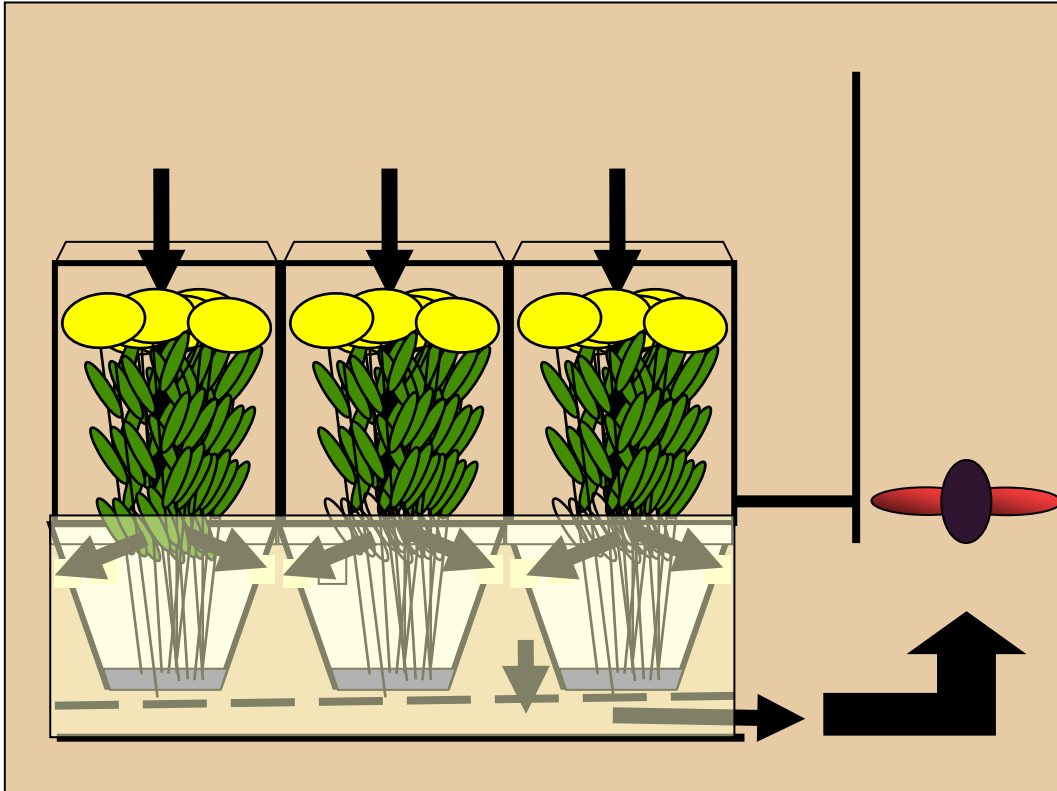
Cooling Proconas



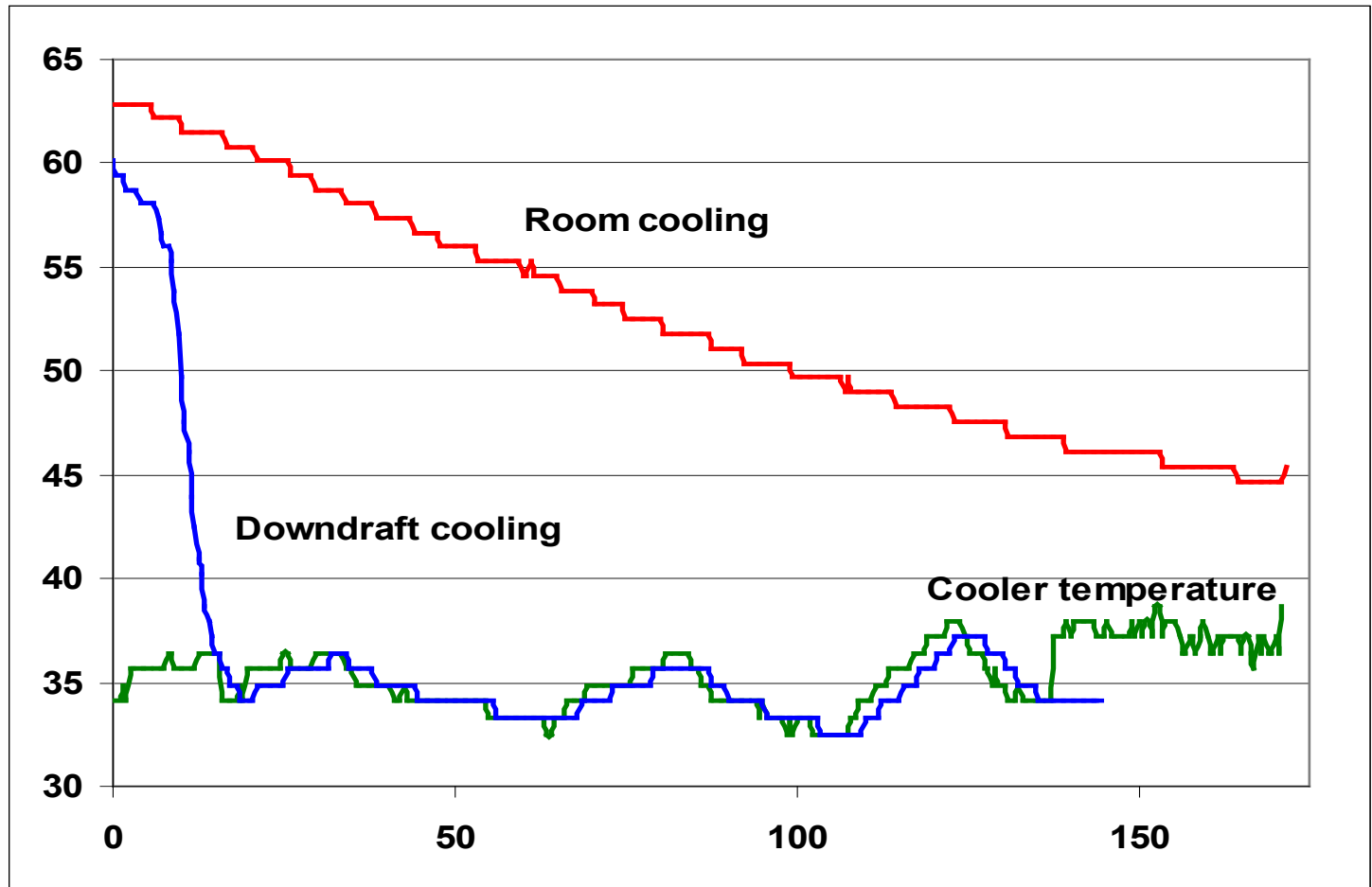
Precooling Proconas



Precoling Proconas



Works wonderfully



Time-temperature indicators

- Enzyme reaction changes a colored material from green to yellow
- Speed of the reaction depends on the temperature and the amount of enzyme
- 3-dot strips constructed for flower growers and shippers
- 1,2,4 days at temperatures >40 F
- ca. 35 cents per strip



Change time, Avery label (h)

400
350
300
250
200
150
100
50
0

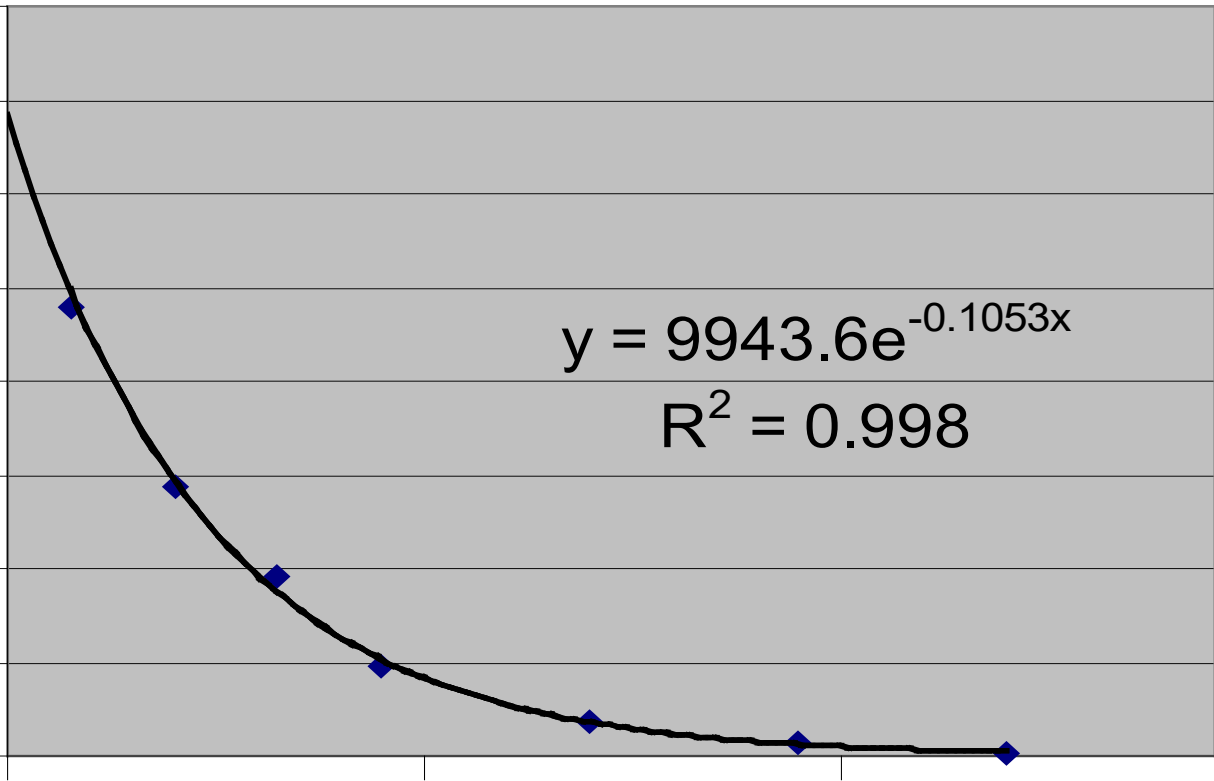
32

52

72

Temperature (F)

$$y = 9943.6e^{-0.1053x}$$
$$R^2 = 0.998$$



Radio Frequency ID

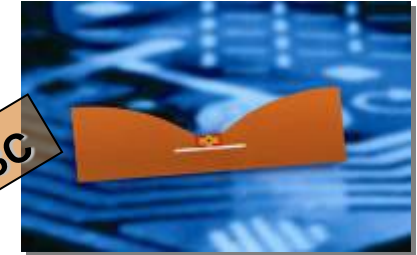
- Product ID, dates, replaces paper labels
- Coupled with temperature and gas sensors
- THERE WILL BE NO SECRETS!





Passive Tag RFID Operation

1. Reader sends power & commands to the tag



TAG

21.203D2A9.16E8B8.719BAE03C

2. Tag responds with data

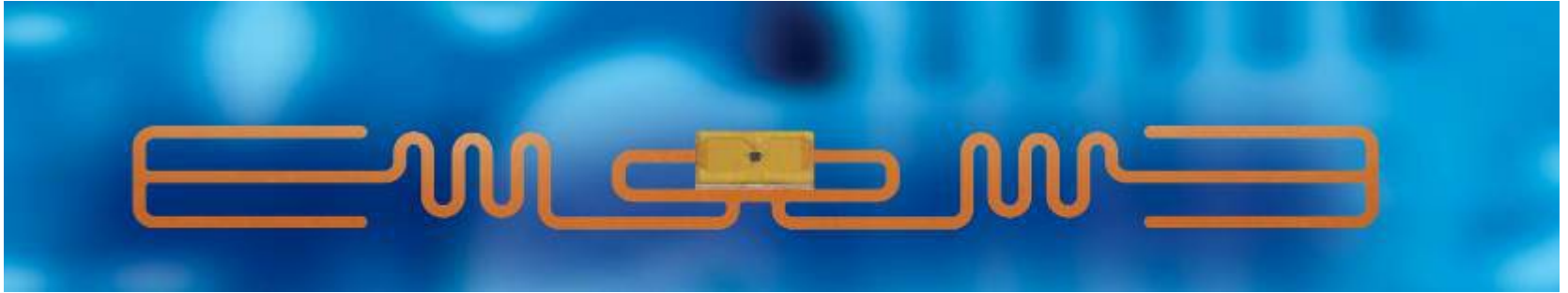
READER



3. Reader sends data to host



Passive RFID tags



- **Approximate size: 95mm x 10mm**
- **Built into paper labels**
- **Very low cost**
- **Rapidly being adopted by major retailers**
 - **Walmart**
 - **Total adoption by 1/1/06**
 - **4 billion cases/pallets**

Active (battery-assisted) RFID Tag

- **Battery maintains RFID active**
- **Allows continuous environmental monitoring**
- **Temperature monitoring already implemented**



Active (battery-assisted) RFID Tag

- Battery maintains RFID active
- Allows continuous environmental monitoring
- Temperature monitoring already implemented



Infratab Control v106

Product Curve

Reference Temp
 Reference Life
 QTEN
 Sample Rate

Temp. Calibration

Reference Temp
 Reference Count
 Resolution

Temperature Ranges

Low Limit
 Entries
 Low Range
 High Range
 Entries
 High Limit
 Autorange ☐

Table Contents

	Index	Temp	Ticks	Mantissa	Exponent
▶	0	-30.00	0	575	5
	1	-26.78	516	970	-6
	2	-23.55	516	691	-5
	3	-20.33	516	986	-5
	4	-17.10	516	702	-4
	5	-13.88	516	1001	-4

Shelf Life vs. Temperature

	Temp	Predicted	Computed	Accuracy
▶	-30.00	18418.47	18238.50	-0.99 %
	-29.80	17974.95	17842.12	-0.74 %
	-29.60	17510.58	17454.37	-0.32 %
	-29.40	17095.43	17075.04	-0.12 %
	-29.20	16674.86	16703.95	0.17 %
	-29.00	16286.21	16340.93	0.33 %
	-28.80	15926.49	15985.80	0.37 %
	-28.60	15560.85	15638.39	0.50 %
	-28.40	15232.13	15298.53	0.43 %
	-28.20	14897.35	14966.05	0.46 %

Apply

In-Range Accuracy

1.34 %

Out-Range Accuracy

1.36 %

Control

Reset
 Enable
 Start
 Stop

Program

Restore
 Full
 Quick
 Commit

Calibrate

Get
 Offset
 Slope
 Set

Minute Rate
 Init. Life Left
 Poll Rate
 Checkpoints
 Read Limit

Reader:

Awid

COM1

Antenna 1

Tag ID:

e0040000e0bcc901 (4)

Temperature

19.9

Freshness

99 %

State

6

Display Log

Display Histogram

Life 1

when freshness is < 90 %

Monitor

Excel

Life 2

when freshness is < 80 %

Read Config

Read Time

Life 3

when freshness is < 50 %

Life 4

when freshness is < 25 %

Life 5

when freshness is < 5 %

Custody

Temp 1

when temp is < -10 oC 10 times in a row

Temp 2

when temp is < 0 oC 10 times total

Temp 3

when temp is < 25 oC 4 times in a row

Temp 4

when temp is < 50 oC 2 times total

Time 1

when elapsed time > 60 minutes

Time 2

when elapsed time > 120 minutes

Power 1

when power brownout occurs

Power 2

when power blackout occurs

Histogram -20 -10 0 10 15 20 25 30 35 40 45 50 55 60 65 70

start

Infratab Control 105

Infratab Control v106

1:25







Questions?

